

VKMA 04226 Technical Bulletin - September 2011



FORD, VOLVO



SKF kit replacement

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OE #: 1672144 - VKMA 04224 is replaced by VKMA 04226

CAR MAKER	MODEL	ENGINE	ENGINE CODES
FORD	EC-Max, Focus C-Max, Fiesta V, Fiesta VI, Focus II, Fusion, Mondeo IV	1.4, 1.6	1.6 16V, 1.25 16V, 1.4 16V
VOLVO	C 30, S40 II, V50	1.4, 1.6	1.6 16V

For detailed applications, please refer to the latest SKF catalogue information.

The VKMA 04224 (without bolts) has been replaced by VKMA 04226 – including the 2 crankshaft bolts M14 X 29 and M14 X 44.

According to OE specifications, the crankshaft bolt must be replaced during the timing system repair. As on the above vehicles, the tightening torque of this bolt (see following pages) also requires a final angular torque setting.

Depending on the engine application - only 1 of the 2 crankshaft bolts in the VKMA 04226 kit will be used for the repair.



Fitting tips

Always change the crankshaft bolt during the timing system repair!
Always apply tightening torques corresponding to the application. Please refer to page 2.



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V50 (MW)					
		B 4164 S3	2005-01-01		45Nm + 90°
1.6 B 4164 S3 2005-01-01 45Nm + 90°					
	1.6	B 4164 S3	2005-01-01		45Nm + 90°

* OE source

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